Work Orde										-		Page 1
Item ID: Revision ID: Item Name:	D3670-4-200	0		Accept	100 / 1				Setup	Start Stop	1 1001//8/	
Start Date: Required Date: Reference:	10/03/2010 18/03/2010	Start Qty: 40.0 Req'd Qty: 40.0	1 1 0 0 3 11 D 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1		Cust Item I Customer:	D:				м		1516 14 14 1551
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):	·	ite:			Run	Start Stop		
Sequence ID/ Work Center ID Draw Nbr		Operation Description ision Nbr		Set Up/ Run Hours	Draw Number	Draw Rev.	Pian Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
D3670	Rev											
Hardinge CNC Lathe		Hardinge CNC LATH	IE SMALL ASPER FOLIO FA711& DW	0.00 0.00 OG D3670□FOLIO REV: QUIRED LUICINIO				شرح	/_9	1		
110 		QC2- Inspect parts off Memo		0.00 0.00 10103				49	(_J			
120 QC Quality Control		QC8- Inspect parts - se Memo	econd check	0.00	10.03.18			44	- P		-	

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:		Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC		Corrective Action Section B		Verification		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
			1 1					ľ

March 10, 2010 1:28:10 PM

Item ID:

D3670-4-200

Accept

Setup Start



Revision ID:

Item Name: **Start Date:**

SPACER 10/03/2010

Start Qty: 40.00

Required Date: 18/03/2010 Req'd Qty: 40.00



Cust Item ID:

Customer:

Reference:

Approvals:

Date:_____

Tooling:

Date:

Start

Stop



QC:

Process Plan:

Operation

Description

Date: _____

SPC (Y/N):

Date:

Stop



Sequence ID/ **Work Center ID**

130

Packaging

Memo

Set Up/ **Run Hours**

0.00

Draw

Draw Number Rev.

Plan Code

Accept Qty

Run

Reject Qty

Reject Insp. Number Stamp

Packaging

QC21- Final Inspection - Work Order Release

Identify as per dwg & Stock Location

0.00

140

QC

Quality Control

Memo

0.00

0.00

10/03/a CZ10/3/19

Dart Aerospace Ltd

W/O:			WC	ORK ORDER CHANG	ES	-			
DATE	DATE STEP PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				10 10					
		NETWORK CONTRACTOR OF THE PARTY							
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA	·:	Date: _	
	Resolution: Disposition:								
NCR:				ER NON-CONFORM					-
DATE STED D		Description of NC		Corrective Action Section B			rification Approv	Approval	al Approval
DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector	
									-

Work Order ID: 56801

Parent Item:

Comments:

D3670-4-200

Parent Item Name:

SPACER





Last

Start Date: 10/03/2010

Required Date: 18/03/2010

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location

Route Location Seq ID

Unit of

Qty on Measure Hand

Remaining Qty Qty To Pick Issued

Date **Issued**

Status

M6061T6T0.3125W.05

Purchased

No

99.0600

14.4072

ALUM TUBE .3125 x .058w

Warehouse	Loc Oty	Loc Code
Location		
Main Warehouse		
MAT	99.06	
110532	1.71	
111470	8.43	
111874	14.32	
112142	74.6	

75,9 SA 10/03/18

Dart Aerospace	Ltd
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W/O:	ĺ		W	ORK ORDER CHANG	GES				
DATE STEP		PRO	OCEDURE CH	ANGE	E	Зу	Date Q	ty Approval Chief Eng / Prod Mgr	Approval QC Inspector
				· · · · · · · · · · · · · · · · · ·				r roa wigr	-
_									
Part No	:	PAR #:	Fault Cat	degory:	NCR:	Yes N	lo DQA: _	Date: _	
	Re	esolution:	Disposit	ion:	QA: N	/C Clo	sed:	Date: _	
NCR:		1	WORK ORI	DER NON-CONFORM	ANCE (NCR)			
DATE STEP		Description of NC	Corrective Action Section			Verification			Approval
	OIL!	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		QC Inspector
									-
									

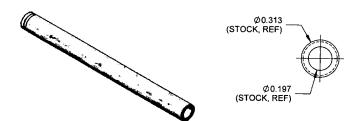
DART AEROSPACE LTD	Work Order:	56801
Description: Spacer	Part Number:	D3670-4200
Inspection Dwg: D3670 Rev: A		Page 1 of 1

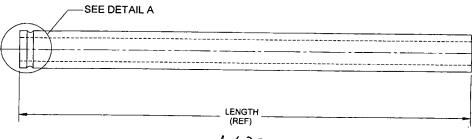
FIRST ARTICLE INSPECTION CHECKLIST									
	X First Article Prototype								
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method Inspection		omments		
Ø0.313	+/-0.010	0.311							
Ø0.197	+/-0.010	0,158	1						
4.200	+/-0.010	W.200	/,	-					
0.060	+/-0.010	060							
R0.03	+/-0.030	R,032							
0.015	+/-0.010	0125							
	3.00								
	-						 		
				-					
				· · · · · · · · · · · · · · · · · · ·					
Measured by:	S	Audited by:		1	Prototype	e Approval:	N/A		
Date:	003/18	Date:	10.05	3.18		Date:	N/A		
Rev Date A 08.01.16	Change New Issue					Revised by KJ/EC/DD	Approved		

	Dart	Aeros	pace	Ltd
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	•								
W/O:			WC	RK ORDER CHANG	GES		-		
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								<u> </u>	
									
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	Date:	
		olution:							
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCF	()			
DATE STEP		Description of NC			VARIT			fication Approval	
	Section A		Initial Action Description Chief Eng Chief Eng		Sign 8 Date		Section C Chief Eng		Approval QC Inspector

SPECIFICATION CONTROL DRAWING





4.200

SPECIFICATION: D3670;XXXX SPACER LENGTH WHERE XXXX IS LENGTH IN INCHES EG: 3.750" LONG SPACER: D3670-3750

D3670 - 4720

NOTES:

1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING 0.313" OD X 0.058" WALL PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-220/8 OR QQ-A-220/8 (REF. DART SPEC. M6061T6T0.313W.058)

2) FINISH: CHEMICAL CONVERSION COAT PER DART OSI 005 4.1 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: NONE 7) WEIGHT: N/A

R0.03 0.060 0.015 **DETAIL A** (SCALE 4:1)

SHOP (Tap) RETURNER ENGINEET ANG UNCONTROLLES, CC SUBJECT TO AMENDME WITHOUT NOTICE NO. SCEOJ BJCO-3-10

NEW ISSUE Α DC 07.10.19 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D3670 MFG. APPR. SHEET 1 OF 1 APPROVED TITLE

SPACER DE APPR. DATE 07.10.19

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THIS GOGIARM TIS PROVIDE AND COMPIDEDTINA AND IS SUPPLIED ON THE EXPRESS CONSTITUTION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR CORPOR ON COMMUNICATE TO ANY OTHER PRESON WITHOUT

SCALE

2:1

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Dart Aerospace	Ltd
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W/O:			WC	RK ORDER CHAN	GES	-			
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Category: NC			R: Yes No DQA: Date:			
					Closed: Date:				
NCR:			WORK ORDI	R NON-CONFORM	ANCE (NO	R)			
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verifi	cation	Approval	Approval
			Initial Chief Eng	Action Description Chief Eng	Sign Dat	Sec	ion C	Chief Eng	QC Inspector
									-